

Marine & Protective Coatings

WILKOTEX OCS H

Code Nr./Colour	SAMDH	no. according to colour
Description	A fast drying economical one-coat system based on alkyd resin with active anticorrosive properties for industrial use.	
Recommended use	For inside areas. Limited use for outside areas with high UV-load.	
Certification	---	
<u>Product information</u>		
Solids volume	up to 65% (according to colour)	
Recommended DFT/WFT	80/140 microns	
Theoretical coverage	abt. 8,1 m ² /litre = 5,8 m ² /kg at 80 microns DFT, depending on the roughness of the surface and application conditions	
Specific gravity	abt. 1,40 g/cm ³ , depending on colour shade	
Flash point	25 ° C	
VOC	< 360 g/litre	
Storage	abt. 1 year (under normal conditions)	
<u>Application</u>		
Pot life	---	
Method of application	preferable airless spraying, conventional spraying, brush and roller application possible	
Tip size	0,013 - 0,017" airless	
Thinner	VCC 20	
Drying time at 65 % relative humidity	<u>Temperature</u>	<u>+ 5° C</u> 3 hrs.
		<u>+ 10° C</u> 1 hrs.
		<u>+ 20° C</u> 30 min.
		<u>+ 30° C</u> 20 min.
	During application the temperature of the surface should be at least 3°C above the dew point of the air.	
Surface preparation	The surface must be free of rust, mill scale, oil, salt and moisture. Loose old paint has to be removed and blemishes must be mechanically cleaned. Best results are obtained after sandblasting SA 2 ½ .	
Overcoatability	---	
<u>Generals</u>		
Safety precautions	For commercial user only. Attention - Avoid exposure - obtain special instructions before use. a) ensure adequate ventilation b) do not inhale spraymist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets	
Availability	world wide; minor product modifications may exist in order to comply with legislation or particular local conditions.	

General remarks

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application, as these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.