

Marine & Protective Coatings

WILKOHYD 1060

Code No./Colour PWP no. according to colour PWP 3930 red brown

Description According to DAST Norm for temporary corrosion prevention on sandblasted steel surfaces. 1 component shop primer according to guidelines of industry. Don't use in marine under water areas.

Certification Welding certificate of „Schweißtechnische Lehr- u. Versuchsanstalt Duisburg“ DVS-Norm 501 and DAST-Norm 006. Test of maximum working conditions value (MWS-value) at welding according to TRGS 900.

Product information

Solids volume abt. 25 - 37 % (depending on adjustment of viscosity and colour)

Recommended DFT/WFT abt. 25/67,5 microns +/- 5 microns

Theoretical coverage abt. 14,8 m²/litre = 11,2 m²/kg at 25 microns DFT, depending on the roughness of the surface and application conditions

Specific gravity abt. 1,33 g/cm³

Flash point > 66°C

VOC < 50 g/litre

Storage abt. 6 months (under normal conditions)

Application

Pot life ---

Method of application Can be applied with all well known spraying equipment.

Tip size Depending on method of application.

Thinner fresh water

Drying time at 65 % relative humidity	<u>Temperature</u>	<u>+ 20° C</u>
	dust dry	2-8 min
	dry	
	dry to recoat	min. max. 8 hrs.

During application the temperature of the surface should be at least 3°C above the dew point of the air.

Surface preparation The surface must be free of rust, mill scale, oil, salt and moisture. Old paint has to be removed. Best results after sandblasting SA 2 ½ .

Overcoating PWP ... can be overcoated with almost all usual 1 pack and 2 pack materials.

Generals

Safety precautions

- a) ensure adequate ventilation
- b) do not inhale spraymist
- c) if eyes are contaminated flush with water and ask for medical attention
- d) avoid contact with skin
- e) for further information refer to the safety data sheets

Availability world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions.

General remarks