

## Marine & Protective Coatings

# WILKOTEX OCS

<b>Code Nr./Colour</b>	SAMD ....	no. according to colour
<b>Gloss</b>	semi-gloss	
<b>Description</b>	A fast drying economical one-coat system based on alkyd resin with active anticorrosive properties for industrial use (steel parts, railway wheels, palletes, etc.).	
<b>Recommended use</b>	For inside areas. Limited use for outside areas with high UV-load.	
<b>Certification</b>	---	
<b><u>Product information</u></b>		
<b>Solids volume</b>	up to 48 % (according to colour)	
<b>Recommended DFT/WFT</b>	40/90 microns or 80/180 microns	
<b>Theoretical coverage</b>	abt. 12 m <sup>2</sup> /litre = 10 m <sup>2</sup> /kg at 40 microns DFT or 6 m <sup>2</sup> /litre = 5 m <sup>2</sup> /kg at 80 microns DFT, depending on the roughness of the surface and application conditions	
<b>Specific gravity</b>	abt. 1,20 g/cm <sup>3</sup> , depending on colour shade	
<b>Flash point</b>	+ 24 ° C	
<b>VOC</b>	< 550 g/litre	
<b>Storage</b>	abt. 1 year (under normal conditions)	

### **Application**

<b>Pot life</b>	---
<b>Method of application</b>	preferable airless spraying, conventional spraying, brush and roller application possible
<b>Tip size</b>	0,013 - 0,021" airless
<b>Thinner</b>	VCC 20

Drying time at 65 % relative humidity	<u>Temperature</u>	<u>+ 5° C</u>	<u>+ 10° C</u>	<u>+ 20° C</u>	<u>+ 30° C</u>
dust dry		4 hrs.	2 hrs.	1 hrs.	50 min.
dry to recoat	min.	12 hrs.	8 hrs.	4 hrs.	3 hrs.

During application the temperature of the surface should be at least 3°C above the dew point of the air.

<b>Surface preparation</b>	The surface must be free of rust, mill scale, oil, salt and moisture. Loose old paint has to be removed and blemishes must be mechanically cleaned. Best results are obtained after sandblasting SA 2 ½ .
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### **Generals**

<b>Safety precautions</b>	<ul style="list-style-type: none"> <li>a) ensure adequate ventilation</li> <li>b) do not inhale spraymist</li> <li>c) if eyes are contaminated flush with water and ask for medical attention</li> <li>d) avoid contact with skin</li> <li>e) for further information refer to the safety data sheets</li> </ul>
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<b>Availability</b>	world wide; minor product modifications may exist in order to comply with legislation or particular local conditions.
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### **General remarks**

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application, as these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.