

Marine & Protective Coatings

WILKOHYD 2090

Code No. / Colour	PAWM ... no. according to colour
Gloss	semi gloss
Description	Semi gloss Topcoat, based on water-thinnable acrylic-emulsion. Fast drying. Scentless, lead and chromate free.
Recommended use	For all primered surfaces (wood, metal and plastic material) interior and exterior. Also suitable for mineral substrates.
Certification	---
<u>Product information</u>	
Solids volume	up to 40% (according to colour)
Recommended DFT/WFT	40/100 microns
Theoretical coverage	abt. 10,00 m ² /litre = 8,3 m ² /kg at 40 microns DFT, depending on the roughness of the surface and application conditions.
Specific gravity	abt. 1,20 g/cm ³ (depending on colour shade)
Flash point	> 66°C
VOC	< 100 g/litre
Storage	abt. 12 months (under normal conditions), keep at a cool place, frost free
<u>Application</u>	
Pot life	---
Method of application	Preferable brush or roller. Also possible by airless spray.
Tip size	0,011"
Thinner	fresh water

Drying time	<u>Temperature</u>	<u>+ 5°C</u>	<u>+ 10°C</u>	<u>+ 20°C</u>	<u>+ 30°C</u>
at 65 % relative humidity	Touch dry	4 hrs.	2 hrs.	1 hrs.	40 min.
	dry			6 hrs.	
	overcoatability min.	24 hrs.	12 hrs.	6 hrs.	5 hrs.
	Ready for use	- 6 days -			

During application the temperature of the surface should be at least 3°C above the dew point of the air.

Surface preparation	The substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contaminations.
Overcoatability	Can be over- coated with the same material.

Generals

Safety precautions

- a) ensure adequate ventilation
- b) do not inhale spraymist
- c) if eyes are contaminated flush with water and ask for medical attention
- d) avoid contact with skin
- e) for further information refer to the safety data sheets

availability	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions
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General remarks