wilckens FARBEN

Marine & Protective Coatings

WILKOPRIMER Z

Code No. / Colour	Base	EEB	No. according to colour	EEB 7601 EEB 7801	grey reddish grey

Gloss mat

Description One pack epoxy ester zincrich paint.

Recommended use Special primer for protection against corrosion of iron- and steel constructions.

Certification ---

Product information

Solids volume abt. 50 % (according to colour)

Recommended DFT/WFT 60/120 microns

Theoretical coverage abt. 8,3 m²/ltr. = 3,2 m²/kg at 60 microns DFT, depending on the roughness of the surface and application conditions

Specific gravity abt. 2,6 g/cm³ mixture (depending on colour shade)

Flash point + 25℃

VOC < 470 g/litre

Storage abt. 6 months (under normal conditions)

Application

Pot life ---

Method of application Preferable by airless spray, conventional spraying, brush and roller application possible.

Tip size 0,017 – 0,021" airless

Thinner VCC 20/VSE 4

Drying time at 65 % relative humidity	**Temperature**		**+ 20℃**
	Touch dry		1 hr.
	dry		4 hrs.
	Overcoatability	**min.**	2 hrs.
		max.	

During application the temperature of the surface should be at least 3℃ above the dew point of the air.

Surface preparation Sandblasting Sa 2 ½ or better .

Overcoatability Can be over-coated with WILCKENS epoxy ester topcoats, alkyd resin/white spirit, based paints PVC or PVC-combined paints.

Generals

Safety precautions

a) ensure adequate ventilation
b) do not inhale spraymist
c) if eyes are contaminated flush with water and ask for medical attention
d) avoid contact with skin
e) for further information refer to the safety data sheets

availability world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions.

General remarks

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application, as these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.