

Marine & Protective Coatings

WILKOTHERM 150

Code No. / Colour	SEE 9006 silver
Gloss	---
Description	A unique quality of silver finish coating with good resistance to weathering and heat up to 150°C.
Recommended use	For both interior and exterior such as machinery, pipes, rails, inside of funnel etc..

Certification ---

Product information

Solids volume	abt. 42 %
Recommended DFT/WFT	25/60 microns
Theoretical coverage	abt. 16,8 m ² /litre = 17,5 m ² /kg at 25 microns DFT, depending on the roughness of the surface and application conditions
Specific gravity	abt. 0,96 g/cm ³
Mixture	---
Flash point	+ 27°C
VOC	< 550 g/litre
Storage	abt. 6 months (under normal conditions)

Application

Pot life	---
Method of application	Preferable by airless spray or brush or roller also possible.
Tip size	0,015 -0,019"
Thinner	VSK 23

Drying time at 65 % relative humidity	<u>Temperature</u>				
		<u>+ 5°C</u>	<u>+ 10°C</u>	<u>+ 20°C</u>	<u>+30°C</u>
touch dry		6 hrs.	4 hrs.	3 hrs.	2 hrs.
Overcoatability	min.	24hrs.	18 hrs.	12 hrs.	8 hrs.
	max.				
Ready for use		4 days	2 days	2 days	36 hrs.

During application the temperature of the surface should be min. 3°C above the dew point of the air.

Surface preparation	The substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contamination.
Recommended paint system	3 – 4 x F/C WILKOTHERM 150

Generals

Safety precautions	ensure adequate ventilation do not inhale spraymist if eyes are contaminated flush with water and ask for medical attention avoid contact with skin for further information refer to the safety data sheets
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availability	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions
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General remarks