

Marine & Protective Coatings

WILKOHYD 2080

Code No. / Colour	PAWE ... no. according to colour
Gloss	high gloss
Description	High gloss Topcoat, based on water-thinnable acrylic-emulsion. Fast drying. Scentless, lead and chromate free.
Recommended use	For all primered surfaces (wood, metal and plastic material) interior and exterior. Also suitable for mineral substrates.
Certification	---
<u>Product information</u>	
Solids volume	up to 40% (according to colour)
Recommended DFT/WFT	40/100 µm DFT/ WFT
Theoretical coverage	abt. 10,0 m ² /litre = 8,3 m ² /kg at 40 microns DFT, depending on the roughness of the surface and application conditions.
Specific gravity	abt. 1,20 g/cm ³ (depending on colour shade)
Flash point	> 66°C
VOC	< 100 g/litre
Storage	abt. 12 months (under normal conditions), keep at a cool place, frost free
<u>Application</u>	
Pot life	---
Method of application	Preferable brush or roller. Also possible by airless spray .
Tip size	0,011"
Thinner	fresh water

Drying time	Temperature	+ 5°C	+ 10°C	+ 20°C	+ 30°C
at 65 % relative humidity	Touch dry	4 hrs.	2 hrs.	1 hrs.	40 min.
	dry			6 hrs.	
	overcoatability min.	24 hrs.	12 hrs.	6 hrs.	5 hrs.
	Ready for use	- 6 days -			

During application the temperature of the surface should be at least 3°C above the dew point of the air.

Surface preparation	The substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contaminations.
Overcoatability	Can be over- coated with the same material.
<u>Generals</u>	
Safety precautions	<ul style="list-style-type: none"> a) ensure adequate ventilation b) do not inhale spraymist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets
Availability	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions
General remarks	