

WILKOHYD 2060

Code No. / Colour	Base	FAWM	according to colour
	Hardener	FAWX 0001	Wilkohyd-PUR-Hardener (easy mixing/industrial working)
		FAWX 0002	Wilkohyd-PUR-Hardener (for 2-komp.minxing spray gun)
		FAWX 0004	Wilkohyd-PUR-Hardener (easy mixing/manual working)

Gloss semi gloss
Description Water-thinnable type of 2-pack-polyurethane topcoat.

Recommended use Top-coat for construction machines, commercial vehicles and general industry coatings, with excellent weather and chemical resistance.

Certification ---

Product information

Solids volume up to 42 % mixture (according to colour)

Recommended DFT/WFT 65/150 microns

Theoretical coverage abt. 6,7 m²/litre = 5,6 m²/kg at 65 microns DFT, depending on the roughness of the surface and application conditions

Specific gravity abt. 1,20 g/cm³ mixture (depending on colour shade)

Mixture	Base	FAWX 0001	FAWX 0002	FAWX 0004
by volume	100	22	22	28
by weight	100	20	20	25

Flash point > 66°C

VOC < 110 g/litre (mixture)

Storage abt. 6 months (under normal conditions). Keep at a cool place, frost free.

Application

Pot life 1 hours at 23°C

Method of application Preferable by airless spray, conventional spraying or brush also possible.

Tip size 0,013 -0,017" airless

Thinner fresh water

Drying time at 65 % relative humidity	Temperature		+20°C	+ 20°C	+80°C
	dust dry		30-60 min.		
touch dry		90-120 min.	60 min.	30 min.	
Overcoatability	min.	24 hrs.	cooling down	cooling down	
	max.				
Ready for use		7 days	7 days	7 days	

Surface preparation During application the temperature of the surface should be min. 3°C above the dew point of the air.
The substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contaminations.

Recommended paint system WILKOHYD 1065 PWPG1K-Hydroprimer or WILKOHYD 1050 EPWG
2K-Hydro-Epoxyprimer

Overcoatability Can be over-coated with same material within the mentioned interval.

Generals

Safety precautions

- ensure adequate ventilation
- do not inhale spraymist
- if eyes are contaminated flush with water and ask for medical attention
- avoid contact with skin
- for further information refer to the safety data sheets

availability world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions

General remarks